HAUG ionisation – for removing electrostatic charges



Ion Beam DC ultra compact

Highly compact and robust GRP ionisation rod Ion Beam DC ultra compact with integrated high-voltage supply and evaluable signals.



Your advantages

- Electronic components not permanently cast and thus replaceable and repairable
- Ionisation rod with integrated high-voltage supply in GRP profile
- Pre-set ion balance
- 24 V direct current technology for high discharging performance even at high speeds
- Connection to machine control via signal line K6
- LED fault display directly on the bar

Scope of supply

- Ionisation device including high-voltage supply
- 1 set of bar holders
- User manual

HAUG GmbH & Co. KG

Germany

HAUG Biel AG

Switzerland



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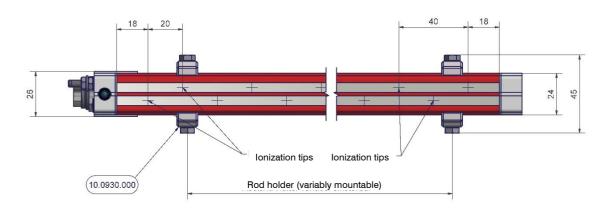
Technical data

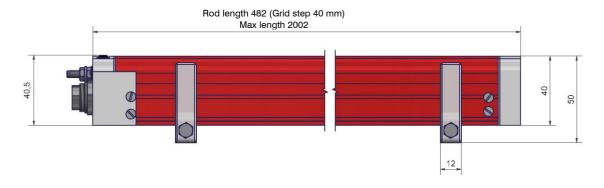
ID number Cost Reference temperature 23 °C	Ion Beam DC ultra compact		
Input voltage $12 - 24 \ V_{DC} \pm 10\%$ Power consumption $P_{max} = 24 \ W$ Input current $max. 1.0 \ A \ at 12 \ V_{DC}$ $max. 1.0 \ A \ at 24 \ V_{DC}$ High voltage $\pm 5 \ kV_{DC}$ Max. high-voltage short circuit current $I_k = 2.0 \ mA$ Connection $Signal \ line \ k6$ Connection alternatively $Plug-in \ power \ supply \ with \ control \ plug \ (k6)$ Relay contact load $K6 \ signal \ socket$ Maximum frequency $1 \ Hz$ Temperature, humidity, air pressure, oscillations Nominal use range $15 \ C - (+45 \ C)$ Limit range $-15 \ C - (+46 \ C)$ for storage and transport Nominal use range $20\% - 65\% \ RF$ Limit range $0\% - 85\% \ RF$ for storage and transport Nominal use range $10\% \ hDa - 1074 \ hDa$ Limit range $max. 1.5g$ for storage and transport Nominal use range $10\% \ hDa - 1074 \ hDa$ Limit range $max. 1.5g$ for storage and transport Nominal use range $10\% \ hDa - 1074 \ hDa$ Limit range $max. 1.5g$ for storage and transport $10\% \ hDa - 1074 \ hDa$ Impact $max. 1.5g \ in \ each \ direction$ Housing, dimensions, weight $10\% \ hDa - 10\% \ hDa$ Housing, dimensions, weight $10\% \ hDa - 10\% \ hDa$ Housing dimensions, weight $10\% \ hDa - 10\% \ hDa$ Housing dimensions, weight $10\% \ hDa - 10\% \ hDa$ Housing dimensions, weight $10\% \ hDa - 10\% \ hDa$ Housing dimensions, weight $10\% \ hDa - 10\% \ hDa$ Housing dimensions, weight $10\% \ hDa - 10\% \ hDa$ Housing dimensions, weight $10\% \ hDa - 10\% \ hDa$ Housing dimensions, weight $10\% \ hDa - 10\% \ hDa$ Housing dimensions, weight $10\% \ hDa - 10\% \ hDa$ Housing dimensions, weight $10\% \ hDa - 10\% \ hDa$ Housing dimensions, weight $10\% \ hDa - 10\% \ hDa$ Housing dimensions, weight $10\% \ hDa - 10\% \ hDa$ Housing dimensions, weight $10\% \ hDa - 10\% \ hDa$ Housing dimensions, weight $10\% \ hDa - 10\% \ hDa$ Housing dimensions, weight $10\% \ hDa - 10\% \ hDa$ Housing dimensions, weight $10\% \ hDa - 10\% \ hDa$ Housing dimensions, weight $10\% \ hDa - 10\% \ hDa$ Housing dimensions, weight $10\% \ hDa - 10\% \ hDa$ Housing dimensions, weight $10\% \ hDa - 10\% \ hDa - 10\% \ hDa$ Ho	ID number	03.0930.000	
Power consumption Rax. 2.0 A at 12 V _{DC} max. 1.0 A at 24 V _{DC} ### Signal fline K6 Connection Connection alternatively Plug-in power supply with control plug (K6) Relay contact load Resignal socket Maximum frequency Temperature, humidity, air pressure, oscillations Nominal use range Limit range 15°C - (+45°C) Limit range 15°C - (+60°C) For storage and transport Nominal use range Limit range 10% - 85% RF Limit range for storage and transport Nominal use range Limit range for storage and transport Nominal use range Limit range for storage and transport Nominal use range Limit range for storage and transport Nominal use range Limit range for storage and transport Nominal use range Limit range for storage and transport Nominal use range Limit range for storage and transport Nominal use range Limit range for storage and transport Nominal use range Limit range for storage and transport Nominal use range Limit range for storage and transport Nominal use range Limit range for storage and transport Nominal use range Limit range for storage and transport Nominal use range Limit range for storage and transport Nominal use range Limit range for storage and transport Nominal use range Limit range for storage and transport Nominal use range Limit range for storage and transport Nominal use range A15 °C - (+45°C) Limit range for C - (+45°C) Limit range for C - (+45°C) Limit range for SC - (+45°C)	Key data specifications	Reference temperature 23 °C	
Input current $ \begin{array}{c} \text{max. } 2.0 \text{ A at } 12 V_{\text{DC}} \\ \text{max. } 1.0 \text{ A at } 24 V_{\text{DC}} \\ \text{Max. high-voltage} \\ \text{Max. high-voltage short circuit current} \\ \text{Is} = 2.0 \text{mA} \\ \text{Connection} \\ \text{Signal line K6} \\ \text{Connection alternatively} \\ \text{Plug-in power supply with control plug (K6)} \\ \text{Relay contact load} \\ \text{K6 signal socket} \\ \text{Maximum frequency} \\ \text{I Hz} \\ \text{Temperature, humidity, air pressure, oscillations} \\ \text{Nominal use range} \\ \text{I-fs} ^{\circ}\text{C} - (+45 ^{\circ}\text{C}) \\ \text{Limit range} \\ \text{for storage and transport} \\ \text{Nominal use range} \\ \text{20\%} - 65\% \text{RF} \\ \text{Limit range} \\ \text{for storage and transport} \\ \text{Nominal use range} \\ \text{Storage and transport} \\ \text{Nominal use range} \\ \text{Imit range} \\ \text{for storage and transport} \\ Nominal plus of the size of the si$	Input voltage		
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High voltage $ \begin{array}{c} \pm 5 \text{ kV}_{DC} \\ \text{Max. high-voltage short circuit current} \\ \text{I}_{k} = 2.0 \text{ mA} \\ \text{Connection} \\ \text{Connection} \\ \text{Signal line K6} \\ \text{Connection alternatively} \\ \text{Plug-in power supply with control plug (K6)} \\ \text{Relay contact load} \\ \text{Max indum frequency} \\ \text{Maximum frequency} \\ \text{Temperature, humidity, air pressure, oscillations} \\ \text{Nominal use range} \\ \text{Init range} \\ \text{for storage and transport} \\ \text{Nominal use range} \\ \text{20\% - 65\% RF} \\ \text{Limit range} \\ \text{for storage and transport} \\ \text{Nominal use range} \\ \text{S10 hPa} - 1074 hPa \\ \text{Limit range} \\ \text{for storage and transport} \\ \text{Impact} \\ \text{Indusing, dimensions, weight} \\ \text{Degree of protection} \\ \text{Potention class} \\ \text{Overvoltage category} \\ \text{I} \\ \text{Degree of contamination} \\ \text{Height} \\ \text{Max} & 40.5 \text{ mm} \text{ (incl. light-emitting diode)} \\ \text{Width} \\ \text{26 mm} \text{ (excluding holder)} \\ \text{Length} \\ \text{Weight 482 mm} \\ \text{Special lengths on request} \\ \text{Ion balance} \\ \text{pre-set} \\ \text{Profile material} \\ \text{GRP} \\ \\ \text{Profile material} \\ \text{GRP} \\ \\ \text{Profile material} \\ \text{Pro-set} \\ \text{Profile material} \\ \text{CRP} \\ \\ \text{Profile material} \\ \text{Pro-set} \\ \text{Profile material} \\ \text{CRP} \\ \\ \text{Profile material} \\ \text{CRP} \\ \\ \text{Profile material} \\ \text{Pre-set} \\ \text{Profile material} \\ \text{Pro-set} \\ \text{Profile material} \\ \text{Pro-set} \\ \text{Profile material} \\ \text{Profile material} \\ \text{Pro-set} \\ \text{Profile material} \\ Profile ma$	Input current		
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Profile material GRP	Special features		
Profile material GRP	Ion balance	pre-set	
	Profile material		
Ionization tips material Tungsten	Ionization tips material	Tungsten	
-	Rod holder fastening options	-	

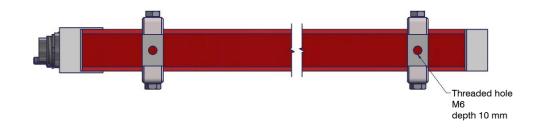


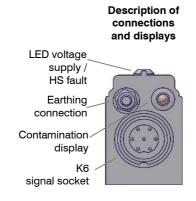


Technical drawings













Accessories

Article	Figure	Part number
Special cleaning agent SRM1		10.7220.000
Plastic fibre cleaning brush RB3		10.7218.003
Special cleaning system RS1		10.7218.001
Disc brush for special cleaning system		X-6822
Control plug (K6)		X-7807
5 m screened signal line K6 with mounted plug		06.8976.000
10 m screened signal line K6 with mounted plug		06.8976.001
20 m screened signal line K6 with mounted plug		06.8976.002
Rod holder (variably mountable)	n	10.0930.000
Plug-in power supply		On request